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STIOF OF	OF THE I	TAINS INFORMATION AFFECTING THE NATIONAL DEFENSE THE WAYHIN THE MEANING OF LITLE IS SECTIONS 768 S. CODS. AS AUERDID: 113 TRANSMISSION OR REVEL TRING TO OR RECEIPT BY AN UNGUITMORIZED PERSON AW THE REPRODUCTION OF THIS FORM IS PROHIBITED. THIS IS UNEVALUATED INFORMATION
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25X1 25X1 25X1]	In late 1952 and early 1953, the average monthly production of DKF - Deutsche Kugellagerfabrik on Gutenbergstrasse, Boehlitz-Ehrenberg which was the only plant of the SAG Awtowelo dissolved on 1 May 1952 to remain under Soviet control amounted to 400 tons worth 4,200,000 eastmarks. In early 1953, the plant was equipped exclusively with old machine tools. According to the 1953 plan, the plant was to be considerably expanded. No preparations for this planned expansion could, however, be observed prior to late February 1953. The expansion of the plant would necessitate the purchase of the adjoining area as the exest the plant is too small. Prior to late February 1953, the management of the plant had, however, not attacked this problem. The plant mainly produced bearings of the series 6200, 6220, 6300, 6320; NUL, NIL, NUPL, NUM, NIM, NUPM types cylindrical roller bearings with holes of 20 to 160 mm; and some types of self-aligning ball bearings including series 1205, 1216, 1305, 1314; self-aligning roller bearings of the series 22216, 22222, 22308, 22336; needle roller bearings of the Nd 20-120 types; and QA and QB radial thrust ball bearings (Querlaengslager) for aircraft engines with holes of 20 to 1,000 mm. In early 1952, the total labor force of the plant totaled 2,600 persons.
	2.	The DKF-Leipziger Kugellager Fabrik Werk II on Naumburger Strasse in Leipzi; was a branch plant of the DKF in Boehlitz-Ehrenburg and served mainly as re-
25X1		pair shop for large roller and cylindrical roller bearings and as a turning and grinding plant for the main plant. It had a labor force of about 300 persons.
	З.	
25X1	-	VEB-Waelzlagerfabrik in Fraureuth is to be concluded in 1954. No information was available on the present stage of the expansion. Since according to the Five-Year-Plan, this plant was subsduled to have a labor force totalling 6,000 workers when completed in 1952 and, in early 1951, had a labor force of 2,000 persons, one—third of the planned capacity of the plant was completed at that time.
	103. 4	The plant produced bearings of the series 6204, 6212, 6304, 6312, and some types of the series 6400 and 6001 X. In early 1952, the nonthly output was 30,000 to 35,000 bearings. This production could, however, be increased without difficulty to 100,000 bearings, if the scarcity of steel tubes could be removed. 25X1
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DEV4	2			
25X1 5.	5. In late 1952, high precision roller bearings with holes of 10 to 55 mm and ternal diameters of 25 to 120 mm were produced with an annual output of 12, bearings. In 1951, Schack (fnu), the manager of the plant, succeeded in proball bearings casings of plywood pressed by high pressure. The use of plywood which allegably proved more resistant than metal for cesings, permitted the			
6.	In January 1953, the Central Institute for Roller Bearing English for Machine Building was established in Fraureuth.	gineering of the Mini-		
7.	The VEB Waelzlager Fabrik in Berlin-Lichtenberg produced smalthe 6201, 6205, 6313, 6305 types and some small cylindrical a hole up to 25 mm. No information was available on the cutp the plant amounted to 200 persons.	roller bearings with		
25X1 ⁸	No new information was available on the Kugellagerfabrik in	Erkmer.		
9. 25X1 0	The VEB TKF - Thueringer Kugellager Fabrik in Zella Mehlis p of £5, £13, BC15, L 17 a, £L 4-9, R 4-9, 16100, 16101, 16105 1200, 1201, 1203-1205, 1301-1306, 51200, 51202, 51204, 51205 and had a capacity of 5,000 to 6,000 bearings per day, corresproduction of about 2,000,000 roller bearings if sufficient available. No information on an expansion of the production in 1953 was received.	, 6200-6208, 6300-6307, , 52204, 52205 types ponding to an annual raw materials were		
	The VEP Kugellagerfabrik Gebrueder Heller in Schweins-Marien average of one ton of balls, rollers, and needles per day ampercent, 20 to 25 percent, and about 5 percent respectively. were often not circular and considerably exceeded the normal result that the purchaser were unable to use the products. Navailable on the percentage of rejects or the new installant.	ounting to 70 to 75 The finished products allowances with the c information was		

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